

For quick priming (helpful at low water flows):

- Shut off outlet ball valve
- Insert injection hose into the chemical container
- Turn on the stainless steel ball valve (collect discharged solution or send it to drain)
- Observe the injection hose. When full, count 10 clicks
- Shut off stainless steel ball valve
- Turn outlet ball valve on

For sample collection:

- Make sure the unit is primed
- Shut off outlet ball valve
- Turn stainless steel ball valve on
- In a clean container, collect 2.5 gallons of diluted solution
- Shut off stainless steel ball valve
- Collect sample out of the 2.5 gallons and check concentration
- Turn on the outlet valve



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LIT-EN-IPK100-20GPM

ASSEMBLY INSTRUCTIONS

IPK100 - 20 GPM Industrial Plumbing Kit

For units: D45RE3, D45RE8, D45RE15



Dosatron unit sold separately.

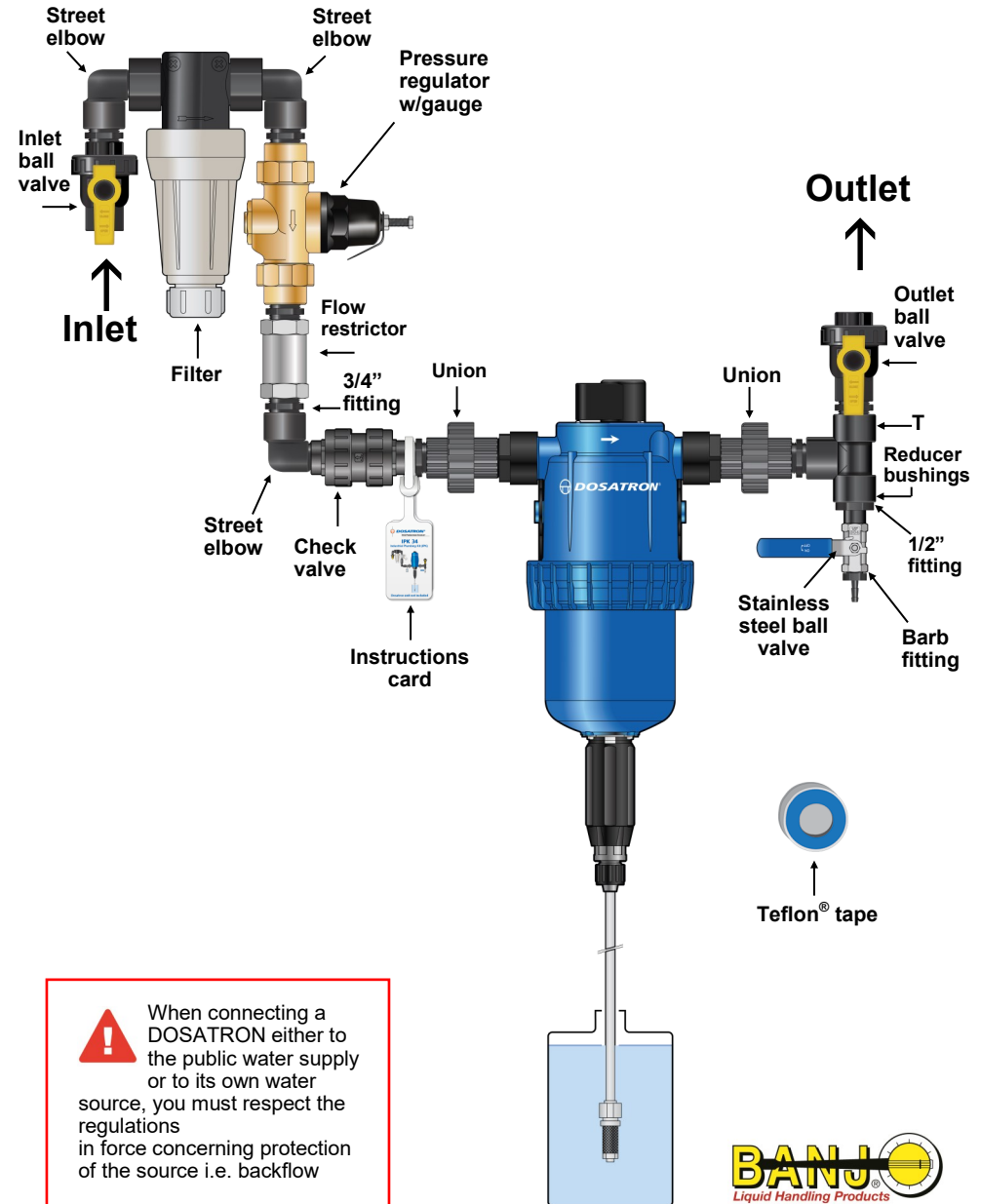
Customer Service and Technical Support

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- 1 Wrap all male fittings with eight (8) turns of Teflon[®] tape if white, only four (4) turns if thicker pink tape.
- 2 Install the following with their arrows pointing in the same direction as the flow:
 - Check valve
 - Filter
 - Pressure regulator
- 3 Attach instruction card to injector.

IPK100 - 20 GPM includes:

2	1" polypropylene single union Banjo ball valve
1	1/2" stainless steel ball valve
1	1" polypropylene 200 mesh tee filter
1	1" single union pressure regulator - no gauge
1	1" 20 GPM flow restrictor
1	1" polypropylene check valve
2	1" union schedule 80 PVC
7	1" x 2" Banjo polypropylene fittings
1	1/2" x 2" Banjo polypropylene fittings
1	1/2" x 1/2" Banjo barb fitting
1	1" to 3/4" Polypropylene Reducer Bushing
1	3/4" male to 1/2" female reducer bushing
1	1" Banjo T
3	1" Banjo street elbows
1	Roll of Teflon [®] tape
1	Instructions card



NOTE: Installation illustration is to be used as a reference guide only.