

For quick priming (helpful at low water flows):

- Shut off outlet ball valve
- Insert injection hose into the chemical container
- Turn on the stainless steel ball valve (collect discharged solution or send it to drain)
- Observe the injection hose. When full, count 10 clicks
- Shut off stainless steel ball valve
- Turn outlet ball valve on

For sample collection:

- Make sure the unit is primed
- Shut off outlet ball valve
- Turn stainless steel ball valve on
- In a clean container, collect 2.5 gallons of diluted solution
- Shut off stainless steel ball valve
- Collect sample out of the 2.5 gallons and check concentration
- Turn on the outlet valve



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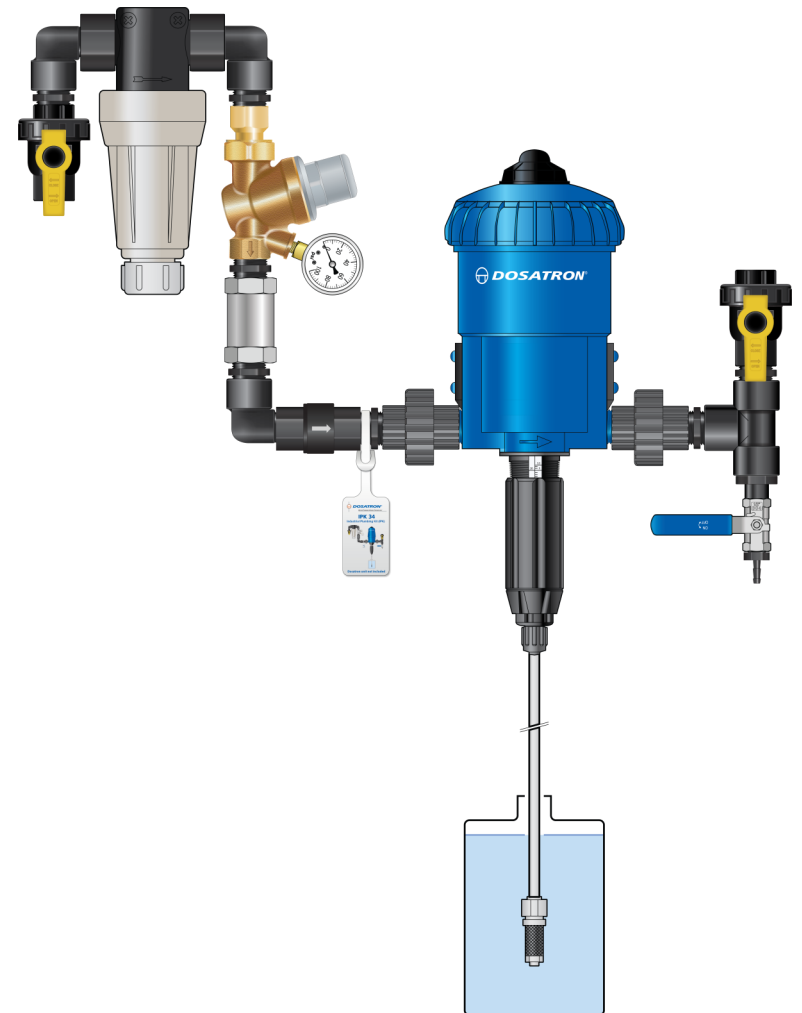


LIT-EN-IPK34-10GPM

ASSEMBLY INSTRUCTIONS

IPK34 - 10 GPM Industrial Plumbing Kit

For units: D25RE2, D25RE5, D25RE09



Dosatron unit sold separately.

Customer Service and Technical Support

1 - 8 0 0 - 4 5 1 - 6 6 2 8

1 Wrap all male fittings with eight (8) turns of Teflon[®] tape if white, only four (4) turns if thicker pink tape.

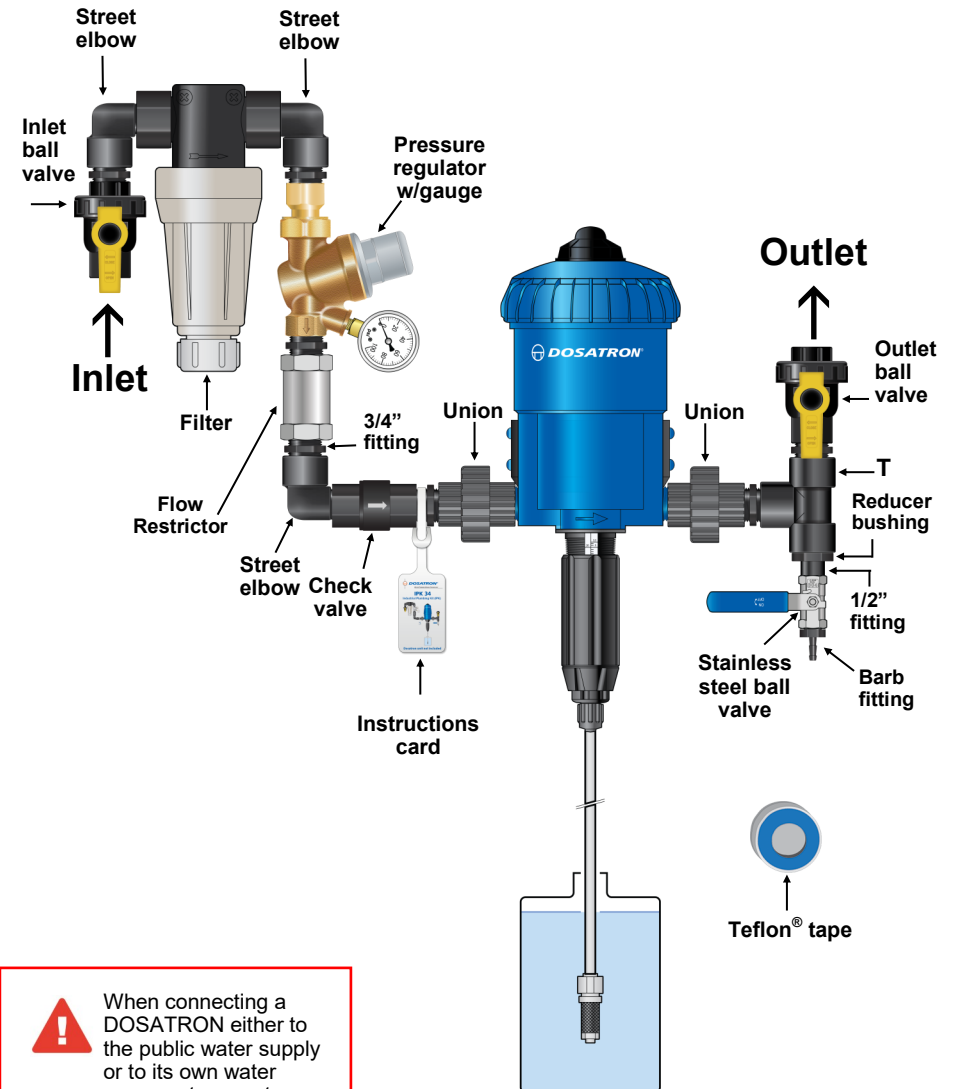
2 Install the following with their arrows pointing in the same direction as the flow:

- Check valve
- Filter
- Pressure regulator

3 Attach instruction card to injector.

IPK34 - 10 GPM includes:

2	3/4" polypropylene Banjo single union ball valve
1	1/2" stainless steel ball valve
1	3/4" polypropylene 200 mesh tee filter
1	3/4" pressure regulator w/gauge
1	3/4" 10 GPM flow restrictor
1	3/4" polypropylene check valve
2	3/4" union schedule 80 PVC
7	3/4" x 2" Banjo polypropylene fittings
1	1/2" x 2" Banjo polypropylene fittings
1	1/2" x 1/2" Banjo barb fitting
1	3/4" male to 1/2" female Banjo reducer bushing
1	3/4" Banjo T
3	3/4" Banjo street elbows
1	Roll of Teflon [®] tape
1	Instructions card



When connecting a DOSATRON either to the public water supply or to its own water source, you must respect the regulations in force concerning protection of the source i.e. backflow

BANJO
Liquid Handling Products

NOTE: Installation illustration is to be used as a reference guide only.