

Call 800-523-8499 / 727-443-5404
for Customer Service to order or
for technical support!

Additional items available for D25RE09 units

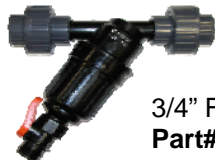
Ask us about our
Maintenance Manuals
available on CD!



Accessories

Clean water is essential to the life of
your Dosatron!

A 200 mesh /80 micron filter should be
installed before your D25RE5. Filter Kit
includes 3/4" threaded unions.



3/4" Filter Kit
Part#: AKF5AP11KIT-A

The installation of a check valve on the outlet side of your Dosatron unit
may minimize water hammer damage. For installations with strong water
hammer potential we recommend the use of a water hammer arrester.



3/4" Check Valve
Part#: CV34



3/4" Union Ball Check
Part#: CVB34U



D25RE5
1:100 to 1:20
1.0% to 5.0%

Part #: PJ119
(Replacement for Part #: ED255)

D25RE5-11GPM Injection Seal Kit

Routine Maintenance once a
year will add to the life of
your Dosatron!

Register your unit at:
www.dosatronusa.com/pm




KIT CONTENTS:

- 1 – JDI024 - Plunger Seal
- 2 – J053 -Injection sleeve o-ring
- 1 – 20J024 - Injection stem o-ring
- 1 – PJDI006 - Check valve assembly

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For Technical Support

D25RE5 Seal Kit Instructions

(Blue Part Number Denotes it is Part of the Kit)

1. Unscrew upper nut (PDI494) to remove injection assembly.
2. Remove and replace Plunger Seal (**JDI024**). Unscrew the 4 retaining screws MDI031 to remove the short sleeve PDI501. Replace both sleeve o-rings (**J053**).
3. Unscrew check valve nut and remove check valve assembly (**PJDI006**) and discard.
4. Unscrew Lock Nut (PDI410), remove ring (PDI498), and unscrew adjustment sleeve (PDI495).
5. Push white injection stem up and change stem o-ring (**20J024**), push stem back down into sleeve be sure to line up channel on stem to key inside sleeve.
6. Thread adjustment sleeve back on to stem assembly, slide ring up on to stem and thread lock nut until it seats against adjustment sleeve.
7. Insert new check valve assembly (**PJDI006**) into stem assembly and thread on check valve nut.
8. Insert short sleeve assembly PDI501 into the body and put the 4 retaining screws MDI031 back on. Insert stem assembly into lower housing and tighten nut (PDI494).
9.  **DO NOT FORGET TO RESET YOUR INJECTION RATE TO THE PROPER RATIO.**

D25RE5 Injection Stem Parts List

